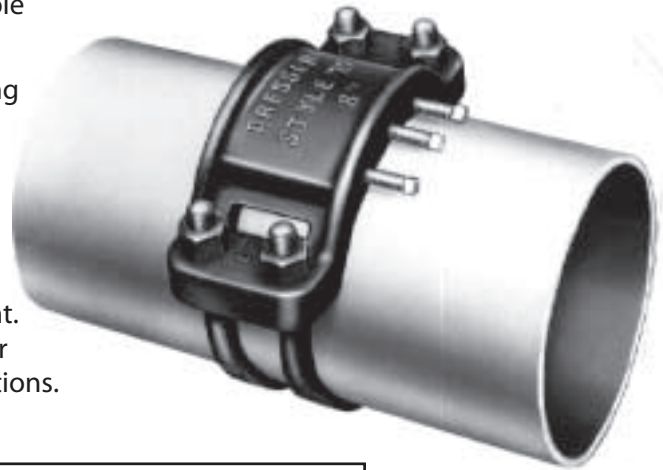


# Clamps for Pinhole Leaks

## Style 75 PERMACLAMP for Steel Pipe



- Provides for fast, simple, permanent repair of pinhole leaks in steel pipelines.
- Clamps are shipped in ready-to-use cartons. Nothing to do but position clamp and tighten side bolts. Clamp body is marked for quick positioning over the leak or split and slotted for girth weld beads. Repairs are permanent, yet clamp can be removed and used elsewhere.
- Cost less than heavier sleeves, yet just as permanent. Also cost less to install. Plus, no costly tools, labor or time charges, and no bypassing or service interruptions.



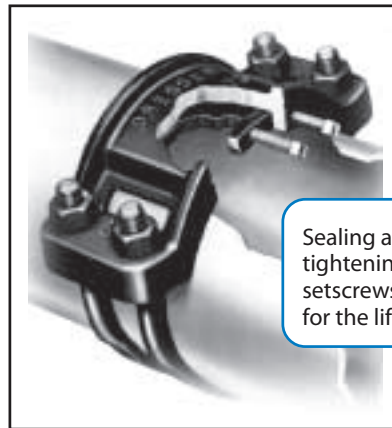
### Materials of Construction

Body & Followers: Carbon Steel Castings to ASTM A-27; Bar/Plate AISI C1015/ASTM A36

Set Screws: Heat-treated Alloy Steel, cadmium-plated

Straps & Fasteners: Carbon Steel to ANSI A21.11/AWWA C111

Gaskets: Nitrile; 75 Durometer



Sealing action is effected by simply tightening the side bolts and follower setscrews creating a leakproof seal for the life of the line.

### Style 75 PERMACLAMP Specifications for Sizes 4" thru 42"

Nominal Size (IN)	Outside Diameter (OD)	Set Screw Size	Side Bolt Size	Gasket Coverage (Sq. In.)	Approx. Weight Per Clamp (Lbs.)
4	4.500	3/8	5/8	9-1/2	11
6	6.625	3/8	5/8	11-1/2	15
8	8.625	7/16	3/4	11-1/2	19
10	10.750	7/16	3/4	13	24
12	12.750	7/16	3/4	13	28
14	14.000	7/16	3/4	13	44
16	16.000	7/16	1	17	49
18	18.000	7/16	1	17	87
20	20.000	7/16	1	17	97
22	22.000	7/16	1	17	102
24	24.000	7/16	1	17	112
26	26.000	7/16	1	17	115
28	28.000	7/16	1	17	118
30	30.000	7/16	1	17	120
36	36.000	7/16	1	17	186
42	42.000	7/16	1	17	244

### Style 75 Pressure Ratings\*

Size 4-42" ANSI 300 to 1200 psi

### Temperature Ratings

-20° to +150°F

\*NOTE: All Dresser Style 75 clamps are factory-tested to 1.5 times the pressure rating.

Larger diameters and metric sizes available on request. Please consult factory with your particular application requirements.

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