

GPT ISOLATION GASKET INSTALLATION INSTRUCTIONS

1. SURFACE FINISH- 120-250 RA

RTJ AND RF OK

2. 10-12mm

3.

APPLY Piko-Lube®
DO NOT USE METALLIC
BASED LUBRICANTS

STEEL WASHER
FIRST

G10 WASHER
AGAINST
FLANGE FACE

INSTALL
SLEEVE ON
BOLT

NOTE- FOR HCS COATED
WASHERS USE 2 WASHERS
PER SIDE

NOTE- ALWAYS USE NEW BOLTS

4.

**INSTALL SLEEVES AND WASHERS
ON BOTTOM HALF OF FLANGE
ASSEMBLY FOR EASY ALIGNMENT
OF TYPE-F GASKETS**

5.

CAUTION
⚠ DO NOT ⚠
DAMAGE SEAL

SUGGESTION!



FOR VCFS GASKETS-
USE THE CARDBOARD INCLUDED IN
THE PACKAGING DURING INSTALLA-
TION TO HELP PROTECT THE SEALS
AND COATINGS FROM DAMAGE.
(ADDITIONAL FLANGE SEPARATION
MAY BE REQUIRED)

6.

**INSTALL REMAINING
BOLTS WITH WASHERS
AND SLEEVES**

ALWAYS USE A TORQUE
WRENCH OR APPROPRIATE
TENSIONING EQUIPMENT

NEVER USE IMPACT
DRIVERS OR HAMMER
WRENCHES! THIS CAN
CAUSE DAMAGE TO THE
WASHERS

7.

TORQUE IN LEGACY STAR PATTERN

1. SNUG EACH BOLT TO 10-20 [ft-lb]
2. TIGHTEN TO 30% OF TARGET TORQUE
3. TIGHTEN TO 70% OF TARGET TORQUE
4. TIGHTEN TO 100% OF TARGE TORQUE
5. FINAL TORQUE TO 100% IN CIRCULAR PATTERN